



TECHNICAL DATASHEET

PE 100 Blue

PRODUCT DESCRIPTION

PE 100 Blue is a High Density Polyethylene, blue colored resin. The product is classied as PE 100 and provides excellent environmental stress crack resistance properties (ESCR) combined with very good long term hydrostatic strength. It has very high impact strength resistance and excellent processability.

TRPICAL APPLICATION

Drinking Water Pipes.

TYPICAL DATA

Physical	Method	Unit	Value
Density	ISO 1183	g/cm ³	0.950
Melt Flow Rate (190°C/5.0kg)	ISO 1133	g/10 min	0.23
Melt Flow Rate (190°C/21.6kg)	ISO 1133	g/10 min	6.4
Staudinger Index Jg	ISO 1628	ml/g	380
Vicat Softening Temperature (VST/B/50 k/h (50N))	ISO 306	°C	74
Mechanical	Method	Unit	Value
Tensile Modulus (23°C, v = 1mm/min, Secant)	ISO 527-1,2	MPa	850
Tensile Stress @ Yield (23°C, v = 50 mm/min)	ISO 527-1,-2	MPa	23
Tensile Strain @ Yield (23°C, v = 50 mm/min)	ISO 527-1,-2	%	9
Tensile Creep Modulus 1h [Test stress in MPa]	ISO 899-1	MPa	850 [2.0]
Tensile Creep Modulus 1000 h [Test stress in MPa]	ISO 899-1	MPa	350 [2.0]
Maximum Elongation TD	EN 638	%	> 350
MRS Classification	ISO/TR 9080	MPa	10
Flexural Stress at 3.5% deflection	ISO 178	MPa	20
FNCT (4.0 MPa, 2% Arkopal N 100, 80°C)	ISO 16770	h	> 1000
Flexural Creep Modulus (4 Point loading method, 1min-value)	DIN 19537-2	MPa	1100
(4 Point loading method, 24h-value)		MPa	560
(4 Point loading method, 2000h-value)		MPa	330
Charpy Notched Impact Strength (23°C)	ISO 179	kJ/m ² kJ/m ²	29
(-30°C)			15
Shore Hardness (Shore D (3 sec))	ISO 868		62
Oxydation Induction Time (OIT) (210°C)	EN 728	min	≥ 30
Odor Treshold	EN 1622/EN 1240		< 2.0

Recommended Temperatures:

Melt temperatures: 190-220 °C. Injection molding temperatures: 200-280 °C

Note:

The typical properties are not to be construed as specifications.